

HYDRAULIC COMPRESSION HEAD



Model No. **PB-15N Hydraulic Pipe Bender**



PB-15N Pipe Bender



R14EFL Motor driven hydraulic pump suitable for PB-15N

SPECIFICATIONS

Ram stroke: 250mm
 Oil volume required:
 595cc
 Output Force: 162kN

SIZE

900mm (W)

WEIGHT

28.8kg

ACCESSORIES

Frame, Cylinder,
 Pivot Shoes (2 Pieces)
 Angle gauge

REMARKS

Hydraulic pump and bending shoes sold separately.

Bending Shoe Sizes:

Thin Conduit (A)
Thick Conduit (B)
 Gas Pipe (SGP)

Size Pipe Dia. Size Pipe Dia.

A15	15.9	B70	75.2
A19	19.1	B82	87.9
A25	25.4	B90	100.7
A31	31.8	B104	113.4
A39	38.1	SGP-15	21.7
A51	50.8	SGP-20	27.2
A63	63.5	SGP-25	34.0
A75	76.2	SGP-32	42.7
B16	21.0	SGP-40	48.6
B22	26.5	SGP-50	60.5
B28	33.3	SGP-65	76.3
B36	41.9	SGP-80	89.1
B42	47.8	SGP-90	101.6
B54	59.6	SGP-100	114.3

FEATURES

The PB-15N was designed to bend various sizes and thickness of Steel pipes without wrinkles.

An aluminium alloy frame makes this bender lighter so that it can be easily carried to site.

Bending shoes are designed to bend JIS standard conduit pipe and gas pipe listed on the chart adjacent. If the pipe outer diameter being bent is equivalent to the one from the chart, the shoe can be used for that application.

Requires a separate hydraulic pump similar to the one shown above.